EX1N,1S

Ex1s2LD (Load Cell) USER'S GUIDE

 This manual contains text, diagrams and explanations which will guide the reader in the correct installation and operation of the Ex1s2LD special function block.

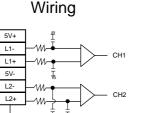
Introduction

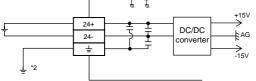
 The Ex1s2LD type analog input block (Hereafter referred to as the Ex1s2LD) converts 2 points Load Cell of analog input values (EX: weight pressure) into digital values, and transfers them to the PLC main unit.

***	External Dimensions			***
			Unit: mm	

I oad

Cell

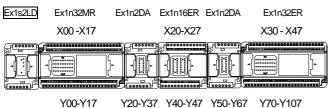




- *1 Use a two-core, twisted, shielded cable for the analog input line, and separate it from other power lines or a lines easily induced.
- *2 Make sure to connect the 🚖 terminal to the 🚖 terminal of the PLC main unit.

******* Connection with PLC

- The blocks not occupy any points. Only connect 1pc of module.
- 2) Applicable PLC : Ex1s, Ex1n, Ex2n series V2.22 or more.
- 3) Ex1s2LD are connected with the cable at the left of the main unit.



******* Specifications **1. Environment specification**

 Item
 Content

 Directric Withstand voltage
 500V AC 1min(Between analog input terminals and case)

Environmental specifications other than the above-mentioned are the same as the main unit of the Programmable controller. (Refer to the manual of the Programmable controller)

2. Power supply specification and isolation

Item	Content	
Analog circuits	24V DC±10% 85mA (supplied from the External)	
Digital circuits	5V DC 30mA (supplied from main unit)	
	Photo-coupler isolation between analog and digital circuits.	

3. Performance specifications

Item	Voltage input
Range of analog input	-40mV ~ +40mV
Analog output	12bit binary, 11bit + 1 sign bit
Resolution	40-(-40)/4000 = 0.02mV
A/D conversion time	1CH / 2 scan time

Program Example

k * *

M8002 H	K0	D8120] : communication function prohibited			
	K5000	D8110] : Load Cell rated standard(5kg)			
	K0	D8114]: CH1 Load Cell offset value			
	K1	D8116]: CH1 Load Cell maximum			
-		rated output voltage (1mV/1V)			
M8002					
[MOV	K5000	D8111]: Load Cellrated standard(5kg)			
MOV]	K0	D8115]: CH2 Load Cell offset value			
└──[MOV	K2	D8117] : CH2 Load Cell maximum			
		rated output voltage (2mV/1V)			
X6					
──+⊢───(M8118) : 2LD CH1 enable flag					
X7					
HIEFENERGY (M8119) : 2LD CH2 enable flag					

Measurement result stored into D8112(CH1) and D8113(CH2)

D8112 = measured value \times D8110 / (D8116 \times 10) + D8114

Ex1s2LD-edoc0309v100c

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